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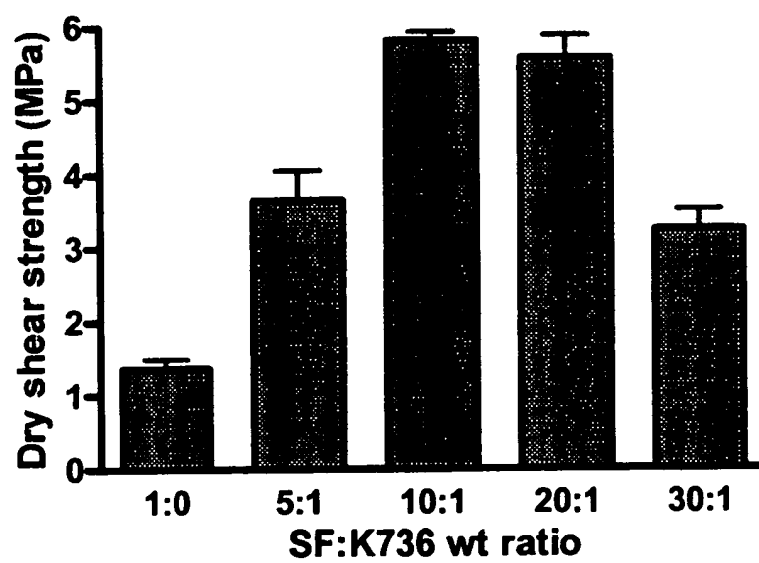
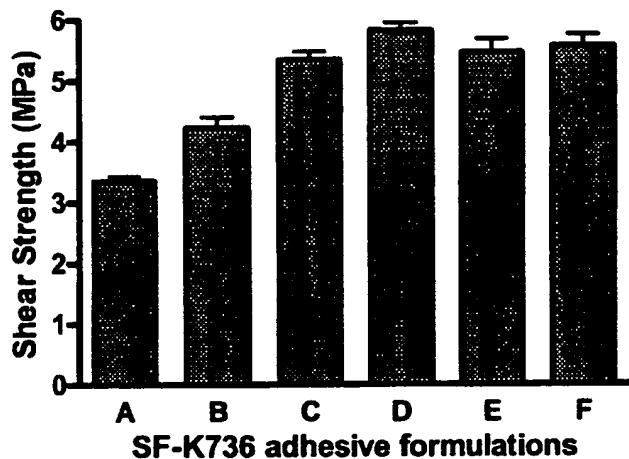
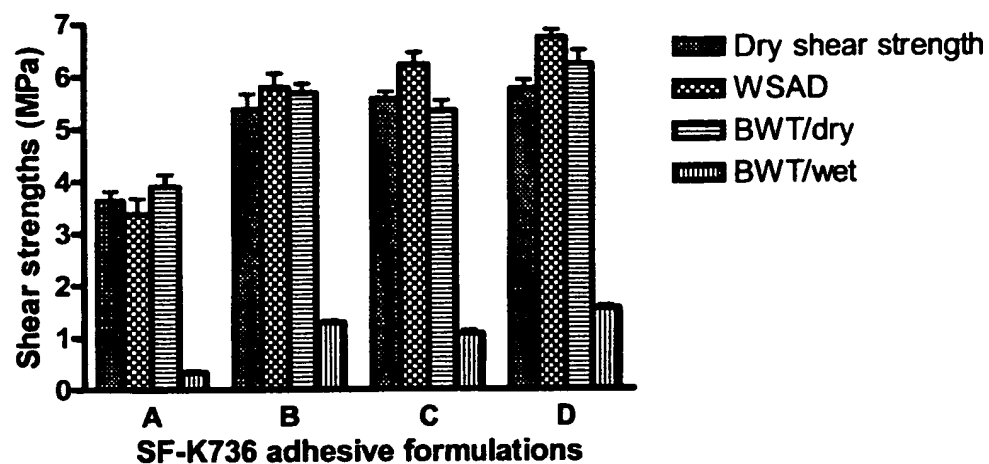


Figure 1



SF-K736 adhesive formulation: the total solids content, 35%; SF:K736 weight ratio, 10:1; **A:** SF only; **B:** SF + K736; **C:** SF + K736 + NaOH (NaOH, 1 wt%); **D:** SF + K736 + Na₂B₄O₇ (Na₂B₄O₇, 1 wt%); **E:** SF + K736 + NaOH (NaOH, 2 wt%); **F:** SF + K736 + Na₂B₄O₇ (Na₂B₄O₇, 2 wt%). The weight percentages of NaOH and Na₂B₄O₇ were based on the total solids content.

Figure 2



SF-K736 adhesive formulation: the total solids content, 50%; SF:K736 weight ratio, 10:1; **A:** SF only; **B:** SF + K736; **C:** SF + K736 + NaOH (NaOH, 1 wt%); **D:** SF + K736 + Na₂B₄O₇ (Na₂B₄O₇, 0.69 wt%); The weight percentages of NaOH and Na₂B₄O₇ were based on the total solids content.

Figure 3